

## SAFETY DATA SHEET

### Polyurethane Resin UR5048, Part A

According to Regulation (EC) No 1907/2006, Annex II, as amended. Commission Regulation (EU) No 2015/830 of 28 May 2015.

#### SECTION 1: Identification of the substance/mixture and of the company/undertaking

##### 1.1. Product identifier

**Product name** Polyurethane Resin UR5048, Part A

**Product number** UR5048A, EUR5048RP250G, EUR5048RP250GE, EUR5048RP350G, EUR5048K1K, EUR5048K5K, ZE

##### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** Resin.

**Uses advised against** No specific uses advised against are identified.

##### 1.3. Details of the supplier of the safety data sheet

**Supplier** ELECTROLUBE. A division of HK WENTWORTH LTD  
ASHBY PARK, COALFIELD WAY,  
ASHBY DE LA ZOUCH, LEICESTERSHIRE LE65 1JR  
UNITED KINGDOM  
+44 (0)1530 419600  
+44 (0)1530 416640  
info@hkw.co.uk

##### 1.4. Emergency telephone number

**Emergency telephone** IN CASE OF EMERGENCY CALL:  
+44 1865 407333 (24hr, Provided by Carechem 24)  
+353 (0)1 809 2166 (Beaumont Hospital, Republic of Ireland only, 8am-10pm, 7 days a week)

#### SECTION 2: Hazards identification

##### 2.1. Classification of the substance or mixture

###### Classification (EC 1272/2008)

**Physical hazards** Not Classified

**Health hazards** Not Classified

**Environmental hazards** Not Classified

##### 2.2. Label elements

**Hazard statements** NC Not Classified

##### 2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

#### SECTION 3: Composition/information on ingredients

##### 3.2. Mixtures

**Composition comments** None of the ingredients are required to be listed.

#### SECTION 4: First aid measures

## Polyurethane Resin UR5048, Part A

### 4.1. Description of first aid measures

<b>General information</b>	Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel.
<b>Inhalation</b>	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.
<b>Ingestion</b>	Rinse mouth thoroughly with water. Remove any dentures. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.
<b>Skin contact</b>	Remove affected person from source of contamination. Rinse immediately with plenty of water.
<b>Eye contact</b>	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 10 minutes.
<b>Protection of first aiders</b>	First aid personnel should wear appropriate protective equipment during any rescue.

### 4.2. Most important symptoms and effects, both acute and delayed

<b>General information</b>	See Section 11 for additional information on health hazards. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
<b>Inhalation</b>	Prolonged inhalation of high concentrations may damage respiratory system.
<b>Ingestion</b>	Gastrointestinal symptoms, including upset stomach. Fumes from the stomach contents may be inhaled, resulting in the same symptoms as inhalation.
<b>Skin contact</b>	Prolonged contact may cause dryness of the skin.
<b>Eye contact</b>	May cause temporary eye irritation.

### 4.3. Indication of any immediate medical attention and special treatment needed

<b>Notes for the doctor</b>	Treat symptomatically.
<b>Specific treatments</b>	No special treatment required.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

<b>Suitable extinguishing media</b>	The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.

### 5.2. Special hazards arising from the substance or mixture

<b>Specific hazards</b>	Containers can burst violently or explode when heated, due to excessive pressure build-up.
<b>Hazardous combustion products</b>	Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

### 5.3. Advice for firefighters

<b>Protective actions during firefighting</b>	Avoid breathing fire gases or vapours. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak.
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## Polyurethane Resin UR5048, Part A

**Special protective equipment for firefighters** Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions** No action shall be taken without appropriate training or involving any personal risk. Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as described in Section 8 of this safety data sheet. Follow precautions for safe handling described in this safety data sheet. Wash thoroughly after dealing with a spillage.

#### 6.2. Environmental precautions

**Environmental precautions** Avoid discharge to the aquatic environment. Large Spillages: Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).

#### 6.3. Methods and material for containment and cleaning up

**Methods for cleaning up** Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Reuse or recycle products wherever possible. Approach the spillage from upwind. Small Spillages: If the product is soluble in water, dilute the spillage with water and mop it up. Alternatively, or if it is not water-soluble, absorb the spillage with an inert, dry material and place it in a suitable waste disposal container. Large Spillages: If leakage cannot be stopped, evacuate area. Flush spilled material into an effluent treatment plant, or proceed as follows. Contain and absorb spillage with sand, earth or other non-combustible material. Place waste in labelled, sealed containers. Clean contaminated objects and areas thoroughly, observing environmental regulations. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

#### 6.4. Reference to other sections

**Reference to other sections** For personal protection, see Section 8. For waste disposal, see Section 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

**Usage precautions** Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimise spills. Keep container tightly sealed when not in use. Avoid the formation of mists.

**Advice on general occupational hygiene** Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.

#### 7.2. Conditions for safe storage, including any incompatibilities

**Storage precautions** Store away from incompatible materials (see Section 10). Store in accordance with local regulations.

**Storage class** Unspecified storage.

#### 7.3. Specific end use(s)

**Specific end use(s)** The identified uses for this product are detailed in Section 1.2.

### SECTION 8: Exposure controls/Personal protection

## Polyurethane Resin UR5048, Part A

### 8.1. Control parameters

#### Occupational exposure limits

##### xylene

Long-term exposure limit (8-hour TWA): WEL 50 ppm 220 mg/m<sup>3</sup>

Short-term exposure limit (15-minute): WEL 100 ppm 441 mg/m<sup>3</sup>

Sk

WEL = Workplace Exposure Limit

Sk = Can be absorbed through the skin.

### 8.2. Exposure controls

#### Protective equipment



#### Appropriate engineering controls

Provide adequate ventilation. Good general ventilation should be adequate to control worker exposure to airborne contaminants.

#### Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment for eye and face protection should comply with European Standard EN166. The following protection should be worn: Chemical splash goggles.

#### Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with European Standard EN374. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.

#### Other skin and body protection

Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible.

#### Hygiene measures

Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke.

#### Respiratory protection

Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Provide adequate ventilation. Large Spillages: If ventilation is inadequate, suitable respiratory protection must be worn.

#### Environmental exposure controls

Not regarded as dangerous for the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Colour	Clear.
Odour	Characteristic.
pH	Not available.
Melting point	Not available.

## Polyurethane Resin UR5048, Part A

<b>Initial boiling point and range</b>	Not available.
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	Not available.
<b>Vapour pressure</b>	Not available.
<b>Vapour density</b>	Not available.
<b>Bulk density</b>	0.93 kg/l
<b>Solubility(ies)</b>	Not available.
<b>Partition coefficient</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition Temperature</b>	Not available.
<b>Viscosity</b>	1200 mPa s @ 23°C/73.4°F
<b>Explosive properties</b>	Not considered to be explosive.
<b>Oxidising properties</b>	Does not meet the criteria for classification as oxidising.

### 9.2. Other information

#### SECTION 10: Stability and reactivity

##### 10.1. Reactivity

**Reactivity** See the other subsections of this section for further details.

##### 10.2. Chemical stability

**Stability** Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.

##### 10.3. Possibility of hazardous reactions

**Possibility of hazardous reactions** No potentially hazardous reactions known.

##### 10.4. Conditions to avoid

**Conditions to avoid** There are no known conditions that are likely to result in a hazardous situation.

##### 10.5. Incompatible materials

**Materials to avoid** No specific material or group of materials is likely to react with the product to produce a hazardous situation.

##### 10.6. Hazardous decomposition products

**Hazardous decomposition products** Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

#### SECTION 11: Toxicological information

##### 11.1. Information on toxicological effects

**Toxicological effects** Not regarded as a health hazard under current legislation.

##### Acute toxicity - oral

## Polyurethane Resin UR5048, Part A

<b>Notes (oral LD<sub>50</sub>)</b>	Based on available data the classification criteria are not met.
<b><u>Acute toxicity - dermal</u></b>	
<b>Notes (dermal LD<sub>50</sub>)</b>	Based on available data the classification criteria are not met.
<b><u>Acute toxicity - inhalation</u></b>	
<b>Notes (inhalation LC<sub>50</sub>)</b>	Based on available data the classification criteria are not met.
<b><u>Skin corrosion/irritation</u></b>	
<b>Animal data</b>	Based on available data the classification criteria are not met.
<b><u>Serious eye damage/irritation</u></b>	
<b>Serious eye damage/irritation</b>	Based on available data the classification criteria are not met.
<b><u>Respiratory sensitisation</u></b>	
<b>Respiratory sensitisation</b>	Based on available data the classification criteria are not met.
<b><u>Skin sensitisation</u></b>	
<b>Skin sensitisation</b>	Based on available data the classification criteria are not met.
<b><u>Germ cell mutagenicity</u></b>	
<b>Genotoxicity - in vitro</b>	Based on available data the classification criteria are not met.
<b><u>Carcinogenicity</u></b>	
<b>Carcinogenicity</b>	Based on available data the classification criteria are not met.
<b>IARC carcinogenicity</b>	None of the ingredients are listed or exempt.
<b><u>Reproductive toxicity</u></b>	
<b>Reproductive toxicity - fertility</b>	Based on available data the classification criteria are not met.
<b>Reproductive toxicity - development</b>	Based on available data the classification criteria are not met.
<b><u>Specific target organ toxicity - single exposure</u></b>	
<b>STOT - single exposure</b>	Not classified as a specific target organ toxicant after a single exposure.
<b><u>Specific target organ toxicity - repeated exposure</u></b>	
<b>STOT - repeated exposure</b>	Not classified as a specific target organ toxicant after repeated exposure.
<b><u>Aspiration hazard</u></b>	
<b>Aspiration hazard</b>	Based on available data the classification criteria are not met.
<b>General information</b>	No specific health hazards known. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
<b>Inhalation</b>	Prolonged inhalation of high concentrations may damage respiratory system.
<b>Ingestion</b>	Gastrointestinal symptoms, including upset stomach. Fumes from the stomach contents may be inhaled, resulting in the same symptoms as inhalation.
<b>Skin contact</b>	Prolonged contact may cause dryness of the skin.
<b>Eye contact</b>	May cause temporary eye irritation.
<b>Route of exposure</b>	Ingestion Inhalation Skin and/or eye contact
<b>Target organs</b>	No specific target organs known.

### SECTION 12: Ecological information

## Polyurethane Resin UR5048, Part A

**Ecotoxicity** Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

### 12.1. Toxicity

**Toxicity** Based on available data the classification criteria are not met.

### 12.2. Persistence and degradability

**Persistence and degradability** The degradability of the product is not known.

### 12.3. Bioaccumulative potential

**Bioaccumulative potential** No data available on bioaccumulation.

**Partition coefficient** Not available.

### 12.4. Mobility in soil

**Mobility** No data available.

### 12.5. Results of PBT and vPvB assessment

### 12.6. Other adverse effects

**Other adverse effects** None known.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

**General information** The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements.

**Disposal methods** Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste packaging should be collected for reuse or recycling. Incineration or landfill should only be considered when recycling is not feasible. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of the local water authority.

## SECTION 14: Transport information

**General** The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).

### 14.1. UN number

Not applicable.

### 14.2. UN proper shipping name

Not applicable.

### 14.3. Transport hazard class(es)

No transport warning sign required.

### 14.4. Packing group

Not applicable.

### 14.5. Environmental hazards

**Environmentally hazardous substance/marine pollutant**  
No.

## Polyurethane Resin UR5048, Part A

### 14.6. Special precautions for user

Not applicable.

### 14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78  
and the IBC Code

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### National regulations

Health and Safety at Work etc. Act 1974 (as amended).  
The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"].  
EH40/2005 Workplace exposure limits.

#### EU legislation

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended).  
Commission Regulation (EU) No 2015/830 of 28 May 2015.  
Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

### Inventories

#### EU - EINECS/ELINCS

None of the ingredients are listed or exempt.

## SECTION 16: Other information

#### Abbreviations and acronyms used in the safety data sheet

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.  
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.  
RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.  
IATA: International Air Transport Association.  
ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air.  
IMDG: International Maritime Dangerous Goods.  
CAS: Chemical Abstracts Service.  
ATE: Acute Toxicity Estimate.  
LC<sub>50</sub>: Lethal Concentration to 50 % of a test population.  
LD<sub>50</sub>: Lethal Dose to 50% of a test population (Median Lethal Dose).  
EC<sub>50</sub>: 50% of maximal Effective Concentration.  
PBT: Persistent, Bioaccumulative and Toxic substance.  
vPvB: Very Persistent and Very Bioaccumulative.

#### Training advice

Read and follow manufacturer's recommendations. Only trained personnel should use this material.

#### Issued by

Bethan Massey

#### Revision date

15/02/2019



## Polyurethane Resin UR5048, Part A

<b>Revision</b>	2.1
<b>SDS number</b>	568

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.

## SAFETY DATA SHEET

### Polyurethane Resin UR5048, Part B

According to Regulation (EC) No 1907/2006, Annex II, as amended. Commission Regulation (EU) No 2015/830 of 28 May 2015.

#### SECTION 1: Identification of the substance/mixture and of the company/undertaking

##### 1.1. Product identifier

**Product name** Polyurethane Resin UR5048, Part B

**Product number** UR5048B, EUR5048RP250G, EUR5048RP250GE, EUR5048RP350G, EUR5048K1K, EUR5048K5K, ZE

##### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** Hardener.

**Uses advised against** No specific uses advised against are identified.

##### 1.3. Details of the supplier of the safety data sheet

**Supplier** ELECTROLUBE. A division of HK WENTWORTH LTD  
 ASHBY PARK, COALFIELD WAY,  
 ASHBY DE LA ZOUCH, LEICESTERSHIRE LE65 1JR  
 UNITED KINGDOM  
 +44 (0)1530 419600  
 +44 (0)1530 416640  
 info@hkw.co.uk

##### 1.4. Emergency telephone number

**Emergency telephone** IN CASE OF EMERGENCY CALL:  
 +44 1865 407333 (24hr, Provided by Carechem 24)  
 +353 (0)1 809 2166 (Beaumont Hospital, Republic of Ireland only, 8am-10pm, 7 days a week)

#### SECTION 2: Hazards identification

##### 2.1. Classification of the substance or mixture

###### Classification (EC 1272/2008)

**Physical hazards** Not Classified

**Health hazards** Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Resp. Sens. 1 - H334 Skin Sens. 1 - H317 Carc. 2 - H351 STOT SE 3 - H335 STOT RE 2 - H373

**Environmental hazards** Not Classified

##### 2.2. Label elements

###### Hazard pictograms



**Signal word** Danger

## Polyurethane Resin UR5048, Part B

<b>Hazard statements</b>	<p>H332 Harmful if inhaled.</p> <p>H315 Causes skin irritation.</p> <p>H319 Causes serious eye irritation.</p> <p>H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.</p> <p>H317 May cause an allergic skin reaction.</p> <p>H351 Suspected of causing cancer.</p> <p>H335 May cause respiratory irritation.</p> <p>H373 May cause damage to organs through prolonged or repeated exposure.</p>
<b>Precautionary statements</b>	<p>P260 Do not breathe vapour/ spray.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P284 [In case of inadequate ventilation] wear respiratory protection.</p> <p>P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.</p> <p>P312 Call a POISON CENTRE/doctor if you feel unwell.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
<b>Contains</b>	methylenediphenyl diisocyanate, Diphenylmethane-4,4-Diisocyanate (MDI) Isomers
<b>Supplementary precautionary statements</b>	<p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P271 Use only outdoors or in a well-ventilated area.</p> <p>P272 Contaminated work clothing should not be allowed out of the workplace.</p> <p>P302+P352 IF ON SKIN: Wash with plenty of water.</p> <p>P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.</p> <p>P337+P313 If eye irritation persists: Get medical advice/ attention.</p> <p>P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P403+P233 Store in a well-ventilated place. Keep container tightly closed.</p>

### 2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

<b>methylenediphenyl diisocyanate</b>	<b>60-100%</b>
CAS number: 26447-40-5	EC number: 247-714-0
<b>Classification</b>	
Acute Tox. 4 - H332	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Resp. Sens. 1 - H334	
Skin Sens. 1 - H317	
Carc. 2 - H351	
STOT SE 3 - H335	
STOT RE 2 - H373	

## Polyurethane Resin UR5048, Part B

<b>Diphenylmethane-4,4-Diisocyanate (MDI) Isomers</b>	<b>30-60%</b>
CAS number: 9016-87-9	EC number: 618-498-9
<b>Classification</b>	
Acute Tox. 4 - H332	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Resp. Sens. 1 - H334	
Skin Sens. 1 - H317	
Carc. 2 - H351	
STOT SE 3 - H335	
STOT RE 2 - H373	

The full text for all hazard statements is displayed in Section 16.

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

<b>General information</b>	Get medical attention immediately. Show this Safety Data Sheet to the medical personnel.
<b>Inhalation</b>	Remove affected person from source of contamination. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Place unconscious person on their side in the recovery position and ensure breathing can take place. In the event of any sensitisation symptoms developing, ensure further exposure is avoided.
<b>Ingestion</b>	Rinse mouth thoroughly with water. Remove any dentures. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Place unconscious person on their side in the recovery position and ensure breathing can take place. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.
<b>Skin contact</b>	It is important to remove the substance from the skin immediately. In the event of any sensitisation symptoms developing, ensure further exposure is avoided. Remove contamination with soap and water or recognised skin cleansing agent. Get medical attention if symptoms are severe or persist after washing.
<b>Eye contact</b>	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 10 minutes.
<b>Protection of first aiders</b>	First aid personnel should wear appropriate protective equipment during any rescue. If it is suspected that volatile contaminants are still present around the affected person, first aid personnel should wear an appropriate respirator or self-contained breathing apparatus. Wash contaminated clothing thoroughly with water before removing it from the affected person, or wear gloves. It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation.

#### 4.2. Most important symptoms and effects, both acute and delayed

<b>General information</b>	See Section 11 for additional information on health hazards. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
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## Polyurethane Resin UR5048, Part B

<b>Inhalation</b>	May cause sensitisation or allergic reactions in sensitive individuals. A single exposure may cause the following adverse effects: Headache. Exhaustion and weakness. Prolonged or repeated exposure may cause the following adverse effects: Suspected of causing cancer.
<b>Ingestion</b>	May cause sensitisation or allergic reactions in sensitive individuals. May cause irritation. Prolonged or repeated exposure may cause the following adverse effects: Suspected of causing cancer.
<b>Skin contact</b>	May cause skin sensitisation or allergic reactions in sensitive individuals. Redness. Irritating to skin. Prolonged or repeated exposure may cause the following adverse effects: Suspected of causing cancer.
<b>Eye contact</b>	Irritating to eyes.

### **4.3. Indication of any immediate medical attention and special treatment needed**

<b>Notes for the doctor</b>	Treat symptomatically. May cause sensitisation or allergic reactions in sensitive individuals.
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## **SECTION 5: Firefighting measures**

### **5.1. Extinguishing media**

<b>Suitable extinguishing media</b>	The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.

### **5.2. Special hazards arising from the substance or mixture**

<b>Specific hazards</b>	Containers can burst violently or explode when heated, due to excessive pressure build-up. This product is toxic.
<b>Hazardous combustion products</b>	Thermal decomposition or combustion products may include the following substances: Toxic gases or vapours.

### **5.3. Advice for firefighters**

<b>Protective actions during firefighting</b>	Avoid breathing fire gases or vapours. Evacuate area. Keep upwind to avoid inhalation of gases, vapours, fumes and smoke. Ventilate closed spaces before entering them. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.
<b>Special protective equipment for firefighters</b>	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

## **SECTION 6: Accidental release measures**

### **6.1. Personal precautions, protective equipment and emergency procedures**

<b>Personal precautions</b>	No action shall be taken without appropriate training or involving any personal risk. Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as described in Section 8 of this safety data sheet. Follow precautions for safe handling described in this safety data sheet. Wash thoroughly after dealing with a spillage. Ensure procedures and training for emergency decontamination and disposal are in place. Do not touch or walk into spilled material. Avoid inhalation of vapours and spray/mists. Use suitable respiratory protection if ventilation is inadequate. Avoid contact with skin and eyes.
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### **6.2. Environmental precautions**

## Polyurethane Resin UR5048, Part B

**Environmental precautions** Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment. Large Spillages: Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).

### 6.3. Methods and material for containment and cleaning up

**Methods for cleaning up** Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Provide adequate ventilation. Approach the spillage from upwind. Small Spillages: If the product is soluble in water, dilute the spillage with water and mop it up. Alternatively, or if it is not water-soluble, absorb the spillage with an inert, dry material and place it in a suitable waste disposal container. Large Spillages: If leakage cannot be stopped, evacuate area. Flush spilled material into an effluent treatment plant, or proceed as follows. Contain and absorb spillage with sand, earth or other non-combustible material. Place waste in labelled, sealed containers. Clean contaminated objects and areas thoroughly, observing environmental regulations. The contaminated absorbent may pose the same hazard as the spilled material. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

### 6.4. Reference to other sections

**Reference to other sections** For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

## **SECTION 7: Handling and storage**

### 7.1. Precautions for safe handling

**Usage precautions** Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimise spills. Keep container tightly sealed when not in use. Avoid the formation of mists. Suspected of causing cancer. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

**Advice on general occupational hygiene** Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage precautions** Store away from incompatible materials (see Section 10). Store in accordance with local regulations. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage. Bund storage facilities to prevent soil and water pollution in the event of spillage. The storage area floor should be leak-tight, jointless and not absorbent.

**Storage class** Chemical storage.

### 7.3. Specific end use(s)

**Specific end use(s)** The identified uses for this product are detailed in Section 1.2.

## **SECTION 8: Exposure controls/Personal protection**

### 8.1. Control parameters

### 8.2. Exposure controls

## Polyurethane Resin UR5048, Part B

### Protective equipment



### Appropriate engineering controls

Provide adequate ventilation. Personal, workplace environment or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Use process enclosures, local exhaust ventilation or other engineering controls as the primary means to minimise worker exposure. Personal protective equipment should only be used if worker exposure cannot be controlled adequately by the engineering control measures. Ensure control measures are regularly inspected and maintained. Ensure operatives are trained to minimise exposure.

### Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment for eye and face protection should comply with European Standard EN166. Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

### Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with European Standard EN374. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.

### Other skin and body protection

Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible.

### Hygiene measures

Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke. Preventive industrial medical examinations should be carried out. Warn cleaning personnel of any hazardous properties of the product.

### Respiratory protection

Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Ensure all respiratory protective equipment is suitable for its intended use and is 'CE'-marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with European Standard EN14387. Full face mask respirators with replaceable filter cartridges should comply with European Standard EN136. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.

### Environmental exposure controls

Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Colour	Clear.
Odour	No characteristic odour.
pH	Not available.

## Polyurethane Resin UR5048, Part B

<b>Melting point</b>	Not available.
<b>Initial boiling point and range</b>	Not available.
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	Not available.
<b>Vapour pressure</b>	Not available.
<b>Vapour density</b>	Not available.
<b>Bulk density</b>	1.24 kg/l
<b>Solubility(ies)</b>	Not available.
<b>Partition coefficient</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition Temperature</b>	Not available.
<b>Viscosity</b>	60 mPa s @ 23°C/73.4°F
<b>Explosive properties</b>	Not considered to be explosive.
<b>Oxidising properties</b>	Does not meet the criteria for classification as oxidising.

### 9.2. Other information

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity** See the other subsections of this section for further details.

### 10.2. Chemical stability

**Stability** Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.

### 10.3. Possibility of hazardous reactions

**Possibility of hazardous reactions** No potentially hazardous reactions known.

### 10.4. Conditions to avoid

**Conditions to avoid** There are no known conditions that are likely to result in a hazardous situation.

### 10.5. Incompatible materials

**Materials to avoid** No specific material or group of materials is likely to react with the product to produce a hazardous situation.

### 10.6. Hazardous decomposition products

**Hazardous decomposition products** Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Toxic gases or vapours.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

#### Acute toxicity - oral



## Polyurethane Resin UR5048, Part B

<b>Notes (oral LD<sub>50</sub>)</b>	Based on available data the classification criteria are not met.
<b><u>Acute toxicity - dermal</u></b>	
<b>Notes (dermal LD<sub>50</sub>)</b>	Based on available data the classification criteria are not met.
<b><u>Acute toxicity - inhalation</u></b>	
<b>Notes (inhalation LC<sub>50</sub>)</b>	Acute Tox. 4 - H332 Harmful if inhaled.
<b>ATE inhalation (gases ppm)</b>	15,000.0
<b>ATE inhalation (vapours mg/l)</b>	36.67
<b>ATE inhalation (dusts/mists mg/l)</b>	1.5
<b><u>Skin corrosion/irritation</u></b>	
<b>Animal data</b>	Irritating.
<b><u>Serious eye damage/irritation</u></b>	
<b>Serious eye damage/irritation</b>	Causes serious eye irritation.
<b><u>Respiratory sensitisation</u></b>	
<b>Respiratory sensitisation</b>	There is evidence that the product can cause respiratory hypersensitivity.
<b><u>Skin sensitisation</u></b>	
<b>Skin sensitisation</b>	May cause skin sensitisation or allergic reactions in sensitive individuals.
<b><u>Germ cell mutagenicity</u></b>	
<b>Genotoxicity - in vitro</b>	Based on available data the classification criteria are not met.
<b><u>Carcinogenicity</u></b>	
<b>Carcinogenicity</b>	Suspected of causing cancer.
<b>IARC carcinogenicity</b>	Contains a substance which may be potentially carcinogenic. IARC Group 3 Not classifiable as to its carcinogenicity to humans.
<b><u>Reproductive toxicity</u></b>	
<b>Reproductive toxicity - fertility</b>	Based on available data the classification criteria are not met.
<b>Reproductive toxicity - development</b>	Based on available data the classification criteria are not met.
<b><u>Specific target organ toxicity - single exposure</u></b>	
<b>STOT - single exposure</b>	STOT SE 3 - H335 May cause respiratory irritation.
<b>Target organs</b>	Respiratory system, lungs
<b><u>Specific target organ toxicity - repeated exposure</u></b>	
<b>STOT - repeated exposure</b>	STOT RE 2 - H373 May cause damage to organs through prolonged or repeated exposure.
<b><u>Aspiration hazard</u></b>	
<b>Aspiration hazard</b>	Based on available data the classification criteria are not met.
<b><u>General information</u></b>	
<b>General information</b>	May cause cancer after repeated exposure. Risk of cancer depends on duration and level of exposure. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
<b>Inhalation</b>	May cause sensitisation or allergic reactions in sensitive individuals. A single exposure may cause the following adverse effects: Headache. Exhaustion and weakness.

## Polyurethane Resin UR5048, Part B

<b>Ingestion</b>	May cause sensitisation or allergic reactions in sensitive individuals. May cause irritation.
<b>Skin contact</b>	May cause skin sensitisation or allergic reactions in sensitive individuals. Redness. Irritating to skin.
<b>Eye contact</b>	Irritating to eyes.
<b>Route of exposure</b>	Ingestion Inhalation Skin and/or eye contact
<b>Target organs</b>	Respiratory system, lungs
<b>Medical considerations</b>	Skin disorders and allergies.

### SECTION 12: Ecological information

**Ecotoxicity** Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

#### 12.1. Toxicity

**Toxicity** Based on available data the classification criteria are not met.

#### 12.2. Persistence and degradability

**Persistence and degradability** The degradability of the product is not known.

#### 12.3. Bioaccumulative potential

**Bioaccumulative potential** No data available on bioaccumulation.

**Partition coefficient** Not available.

#### 12.4. Mobility in soil

**Mobility** No data available.

#### 12.5. Results of PBT and vPvB assessment

#### 12.6. Other adverse effects

**Other adverse effects** None known.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

**General information** The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

**Disposal methods** Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

### SECTION 14: Transport information

**General** The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).

## Polyurethane Resin UR5048, Part B

### 14.1. UN number

Not applicable.

### 14.2. UN proper shipping name

Not applicable.

### 14.3. Transport hazard class(es)

No transport warning sign required.

### 14.4. Packing group

Not applicable.

### 14.5. Environmental hazards

**Environmentally hazardous substance/marine pollutant**

No.

### 14.6. Special precautions for user

Not applicable.

### 14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

**Transport in bulk according to** Not applicable.

**Annex II of MARPOL 73/78**

**and the IBC Code**

## **SECTION 15: Regulatory information**

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### **National regulations**

Health and Safety at Work etc. Act 1974 (as amended).

The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"].

EH40/2005 Workplace exposure limits.

#### **EU legislation**

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended).

Commission Regulation (EU) No 2015/830 of 28 May 2015.

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

#### **Inventories**

##### **EU - EINECS/ELINCS**

None of the ingredients are listed or exempt.

## **SECTION 16: Other information**

## Polyurethane Resin UR5048, Part B

<b>Abbreviations and acronyms used in the safety data sheet</b>	<p>ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.</p> <p>ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.</p> <p>RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.</p> <p>IATA: International Air Transport Association.</p> <p>ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air.</p> <p>IMDG: International Maritime Dangerous Goods.</p> <p>CAS: Chemical Abstracts Service.</p> <p>ATE: Acute Toxicity Estimate.</p> <p>LC<sub>50</sub>: Lethal Concentration to 50 % of a test population.</p> <p>LD<sub>50</sub>: Lethal Dose to 50% of a test population (Median Lethal Dose).</p> <p>EC<sub>50</sub>: 50% of maximal Effective Concentration.</p> <p>PBT: Persistent, Bioaccumulative and Toxic substance.</p> <p>vPvB: Very Persistent and Very Bioaccumulative.</p>
<b>Classification abbreviations and acronyms</b>	<p>Acute Tox. = Acute toxicity</p> <p>Carc. = Carcinogenicity</p> <p>Eye Irrit. = Eye irritation</p> <p>Resp. Sens. = Respiratory sensitisation</p> <p>Skin Irrit. = Skin irritation</p> <p>Skin Sens. = Skin sensitisation</p> <p>STOT RE = Specific target organ toxicity-repeated exposure</p> <p>STOT SE = Specific target organ toxicity-single exposure</p>
<b>Classification procedures according to Regulation (EC) 1272/2008</b>	<p>Acute Tox. 4 - H332: STOT RE 2 - H373: STOT SE 3 - H335: Skin Irrit. 2 - H315: Eye Irrit. 2 - H319: Resp. Sens. 1 - H334: Skin Sens. 1 - H317: Carc. 2 - H351: : Calculation method.</p>
<b>Training advice</b>	<p>Read and follow manufacturer's recommendations. Only trained personnel should use this material.</p>
<b>Issued by</b>	<p>Bethan Massey</p>
<b>Revision date</b>	<p>07/10/2019</p>
<b>Revision</b>	<p>1.2</p>
<b>SDS number</b>	<p>571</p>
<b>Hazard statements in full</b>	<p>H315 Causes skin irritation.</p> <p>H317 May cause an allergic skin reaction.</p> <p>H319 Causes serious eye irritation.</p> <p>H332 Harmful if inhaled.</p> <p>H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.</p> <p>H335 May cause respiratory irritation.</p> <p>H351 Suspected of causing cancer.</p> <p>H373 May cause damage to organs through prolonged or repeated exposure.</p>

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.

## UR5048 Polyurethane Resin

UR5048 is a two-part, clear amber, flexible encapsulation resin which due to its 'digoutable' properties allows easy removal of cured material from broken or defective units. In most cases the clarity of the material allows the defect to be spotted without stripping the whole unit and the repair can then be localised.

- Very low hardness; can be cut or 'dug out' for easy removal
- Excellent low temperature performance; remains flexible to -60°C
- Very low water absorption; ideal for high humidity environments
- Low embedment stress; ideal for protecting delicate components from mechanical and thermal shock

<b>Approvals</b>	<b>RoHS Compliant (2015/863/EU):</b>	<b>Yes</b>
	<b>UL Approval:</b>	<b>No</b>

### Typical Properties

Liquid Properties:	Base Material	Polyurethane
	Density Part A - Resin (g/ml)	0.93
	Density Part B - Hardener (g/ml)	1.24
	Part A Viscosity (mPa s @ 23°C)	1200
	Part B Viscosity (mPa s @ 23°C)	60
	Mixed System Viscosity (mPa s @ 23°C)	980
	Mix Ratio (Weight)	14.05:1
	Mix Ratio (Volume)	18.58:1
	Usable Life (20°C)*	20 mins
	Gel Time (23°C)*	40 mins
	Cure Time (23 °C)	24 hours
	Cure Time (60 °C)	4 hours
	Colour Part A - Resin	Clear
	Colour Part B - Hardener	Amber
	Storage Conditions	Dry Conditions: Above 15°C, Below 30°C
	Shelf Life	12 months
	Exotherm (Measured on a 100ml sample; cylinder of diameter 49.4mm @ 23°C)	< 35°C
	Shrinkage	< 1%

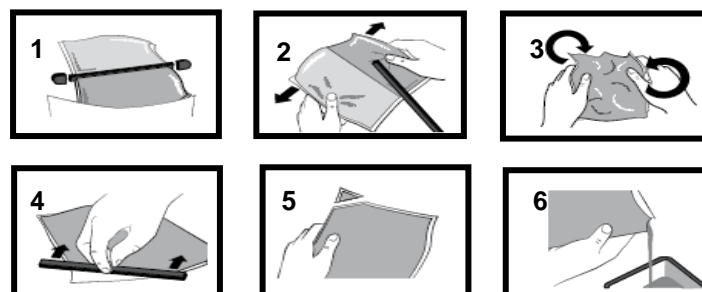
\*Usable life and gel times extend slowly on storage. The above times refer to freshly made material - after 6 months storage usable life is typically 35 minutes and gel time 80 minutes.

Cured System:	Thermal Conductivity (W/m.K)	0.20
	Cured Density (g/ml)	0.95
	Temperature Range (°C)	-60 to +100
	Max Temperature Range (Short Term (°C)/30 mins) (Application and Geometry Dependent)	+100
	Dielectric Strength (kV/mm)	18
	Volume Resistivity (ohm-cm)	10 <sup>14</sup>
	Shore Hardness	A12
	Colour (Mixed System)	Clear
	Flame Retardancy	No
	Loss Tangent @ 50 Hz	0.02
	Permittivity @ 50 Hz	3.50
	Comparative Tracking Index	Not Measured
	Water Absorption (9.7mm thick disk, 51mm diameter) 10 days @ 20°C / 1 hour @ 100°C	< 0.5% / <1%
	Elongation At Break	Not Measured

## **Mixing Procedures**

### **Resin Packs**

When in Resin pack form, the resin and hardener are mixed by removing the clip and moving the contents around inside the pack until thoroughly mixed. To remove the clip, remove both end caps, grip each end of the pack and pull apart gently. By using the removed clip, take special care to push unmixed material from the corners of the pack. Mixing normally takes from three to four minutes depending on the skill of the operator and the size of the pack. Both the resin and hardener are evacuated prior to packing so the system is ready for use immediately after mixing. The corner may be cut from the pack so that it may be used as a simple dispenser. There is also a YouTube video ([Polyurethane Mixing Instructions](#)) available on the Electrolube channel to show the mixing process.



### **Bulk Mixing**

When mixing, care must be taken to avoid the introduction of excessive amounts of air. Automatic mixing equipment is available which will not only mix both the resin and hardener accurately in the correct ratio but do this without introducing air. Containers of Part A (Resin) and Part B (Hardener) should be kept sealed at all times when not in use to prevent the ingress of moisture. Bulk material must be thoroughly mixed before use. Incomplete mixing or use of the wrong mix ratio will result in erratic or partial curing.

### **Additional Information**

- Cleaning:** It is far easier for machines & containers to be cleaned before the resin has been allowed to cure. Electrolube's RRS is suitable for cleaning machines and containers and cured resin may be slowly softened and removed by soaking in our RRS.
- Curing:** Do not heat cure large volumes immediately. Allow these to gel at room temperature and post-cure at high temperature if required (refer to liquid properties for details). Small volumes (250ml) may be heat cured immediately.
- Storage:** When storing under very cold conditions, the hardener may crystallise. If this occurs, simply warm (40°C) the container gently until all crystals have re-melted.
- Health & Safety:** Always refer to the Health & Safety data sheet before use. These can be downloaded from [www.electrolube.com](http://www.electrolube.com)

Revision 3: Mar 2019

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All information is given in good faith but without warranty. Properties are given as a guide only and should not be taken as a specification.

Electrolube cannot be held responsible for the performance of its products within any application determined by the customer, who must satisfy themselves as to the suitability of the product.

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